

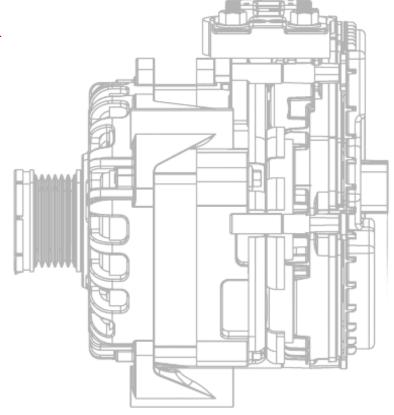
ELECTRICAL INSTALLATION INSTRUCTIONS Smart Alternator

The document applies only to the electrical installation of Lithionics Smart Alternator with the Standard Wire Harness and a Lithionics Battery System*. Complete the mechanical installation before proceeding.

This document does NOT cover the smart alternator mechanical installation, electrical components assembly such as crimping ring terminal lugs, applying heat-shrink tubing, mechanical skills such as torquing and aligning of parts during installation, etc. These aspects and skills shall be understood and practiced before attempting installation.

Installation shall be performed by an SAE automotive technician familiar with the applicable vehicle platform as well as CANbus networking and wiring topology.

*Requires a Lithionics Battery System Version 9 or later.



Parts required for installation:

- SmartPower Alternator
- SmartPower Standard Wire Harness:
 - o 20ft version Lithionics #85-302-240

OR

- o 6ft version Lithionics #85-302-1
- M12-8 edge harness for exposing the Lithionics IonBus CAN-High and CAN-Low wires (Lithionics **#75-525-36- RR** wire harness can be adapted for this)
- 1/0AWG Cable, Red & Black, 105°C.
 - Recommend tinned copper for corrosion resistance, example specification: **UL1426 BC-5W2**
- 2x 1/0AWG 5/16" Hole Copper Ring Terminal Lugs, Quick Cable #5955E
- Adhesive-Lined/Marine Heat-shrink tubing, Red & Black, for 1/0AWG ring terminal lugs to 1/0AWG cable
- 150A 58VDC (or higher voltage) rated fuse, ex. Eaton Bussmann #MRBF-150 and applicable fuse holder
- 5A in-line fuse
- Ring terminal boot covers
- 1/0 Cable Protection, ex. Split-tube loom/sleeving
- Misc. electrical wiring tools and parts such as connectors (butt-splice crimps), crimpers, cutters, cable ties etc.

Installation Steps:

Step 1

Turn off your 51V house power battery system. Confirm OV output with a digital multimeter. Prepare your 1/OAWG cables with ring terminal lugs and terminal boot covers. Mount the positive (red) alternator cable to the rear positive alternator terminal with embossed "+" mark. Mount the negative (black) alternator cable to the front negative alternator terminal with embossed "-" mark. Ensure the cable lugs are oriented straight on the terminals, install and torque the provided terminal nuts using a 13mm socket to **19Nm (14 ft-lbs)**. Use a paint pen and torque stripe the terminal nuts. Position the terminal boot covers over the alternator terminals to protect them.

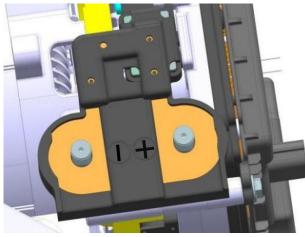


Figure 1: N62 Mount Base, Terminal Connection Location

Step 2

At the rear of the alternator, connect the SmartPower Wire harness molex connector. After connecting, ensure that the red clip is then pushed forward which locks the connector in place (Fig. 2).

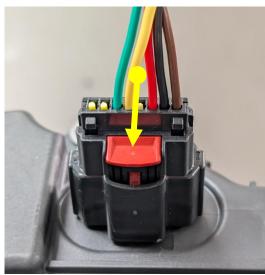


Figure 2: Molex Connector Connection Point

Step 3

Route the 1/OAWG power cables and SmartPower harness through the engine bay and into the interior space towards your house bank. Avoid any heat sources or mechanical components that may cause damage. Avoid any low-slung areas where the cables may become damaged from road debris. Avoid any sharp edges which may damage the cable's insulation over time. Protect the cables from chaffing as necessary.

Step 4

The power connections to the 51V house bank shall be distributed by a busbar system rated for the voltage and current necessary for the system components. Determining the exact model and rating for the busbar is outside the scope of this document since it varies by application and system design. Connect the positive 1/0AWG cable to your 150A fuse, then connect it to your 51V positive busbar.

Step 5

Connect the negative 1/OAWG cable to your 51V negative busbar.

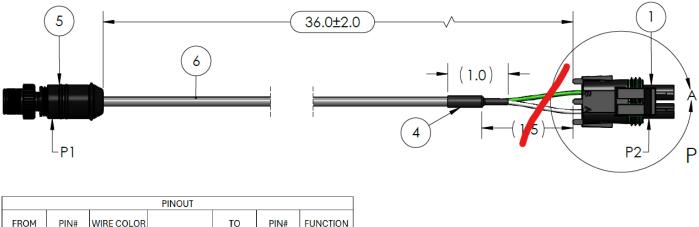
Step 6

The SmartPower Wire Harness (#85-302-240) contains 5 wires that need to be connected and are defined below.

- It is recommended that Pins 1 and 3 (12V Ignition and 12V Battery) are both connected to switched ignition/engine run 12V+ and protected with a single 5A in-line fuse.
- Pin 2 connects to chassis negative/ground.
- Pins 5 and 6 are the CANbus signal wires that need to connect to the Lithionics IonBus network in order for the Smart Alternator to receive data commands from the BMS (Battery Management System). Cutting the 2-pin connector end off of Lithionics #75-525-36-RR and joining it with butt-splice connectors can accomplish this, see figure 4 below.

	PINOUT						
FROM	PIN#	WIRE COLOR	TO	FUNCTION			
P1	1	BROWN	W1	12V IGNITION			
P1	2	BLACK	W2	NEGATIVE			
P1	3	<u>RED</u>	W3	12V BATTERY			
P1	4		PLUG	NC			
P1	5	<u>YELLOW</u>	W5	CAN-H			
P1	6	GREEN	W6	CAN-L			
P1	7		PLUG	CAN-H			
P1	8		PLUG	CAN-L			

Figure 3: Pin Guide



FROM	PIN#	WIRE COLOR		то	PIN#	FUNCTION
FNUM	FIIN#	WINE COLON		10	FIIN#	FUNCTION
P1	4	GREEN	$\neg \land \frown$	P2	B	CAN HIGH
P1	5	WHITE	_^	P2	Α	CAN LOW

Figure 4: illustrating where to cut the 2-pin connector from Lithionics #75-525-36-RR.

Step 7

Connect the BMS CAN-high to the alternator CAN-High (green wire to yellow wire, pin 5). Connect the BMS CAN-low to the alternator CAN-low (white wire to green wire, pin 6).

Step 8

Connect the circular connector of the 75-525-36-RR to the Lithionics Battery System CANbus.

Step 9

Measure resistance between CAN-high and CAN-low to determine CANbus termination. Appropriate CANbus resistance with all CANbus devices connected is 60Ω . Adjust the number of CANbus terminators in the system to achieve this value as necessary.

Testing the Electrical System

- 1. Once installation is complete, clear the engine bay and work area of tools. Reconnect the engine 12V battery and the 51V house bank and power them on as necessary. Once the area is clear, start the van and let it run for approximately 30 seconds.
- 2. Connect to the BMS via the Lithionics App and verify that the power flow is around 2,000 watts at idle, this amount will fluctuate based on idle RPM of the van.

3. Once the vehicle is at operating temperature, while in park, gently increase engine RPM to around 2,500, you should see the current output increase to around 120A charge to the Battery System. Note: This may not work if the battery system is at or near full charge 100%. In this case, discharge the battery to <90% and repeat this test.

Troubleshooting Table

Issue	Possible Reason	Solution
	Battery is Fully Charged	 N/A – discharge first
	No CANbus data to alternator	 CAN-high and CAN-low opposite polarity Broken/Open connection Under or Over-terminated CANbus
No Charge Output	No power signal to alternator	 Check 12V Ignition, 12V battery, and Negative wires connection to alternator
	Blown 150A fuse	Investigate the cause of blown fuse.Replace fuse as necessary.
	Broken drive belt	 Inspect and replace the belt as necessary.
Charge Output Lower than Expected	BMS commanded	 BMS has commanded the Smart Alternator to reduce power output. Normal for a balancing battery or end of charge.
	High resistance connection	Check all bolted and crimped conductors for loose connection and repair.
Excessive drive belt noise	Drive belt is not properly tensioned	Tension drive belt
and/or vibration	Drive belt has excessive wear	Replace drive belt
	Drive belt is wrong specification	Install correct specification drive belt

For further troubleshooting, please contact Lithionics directly at Support : Lithionics